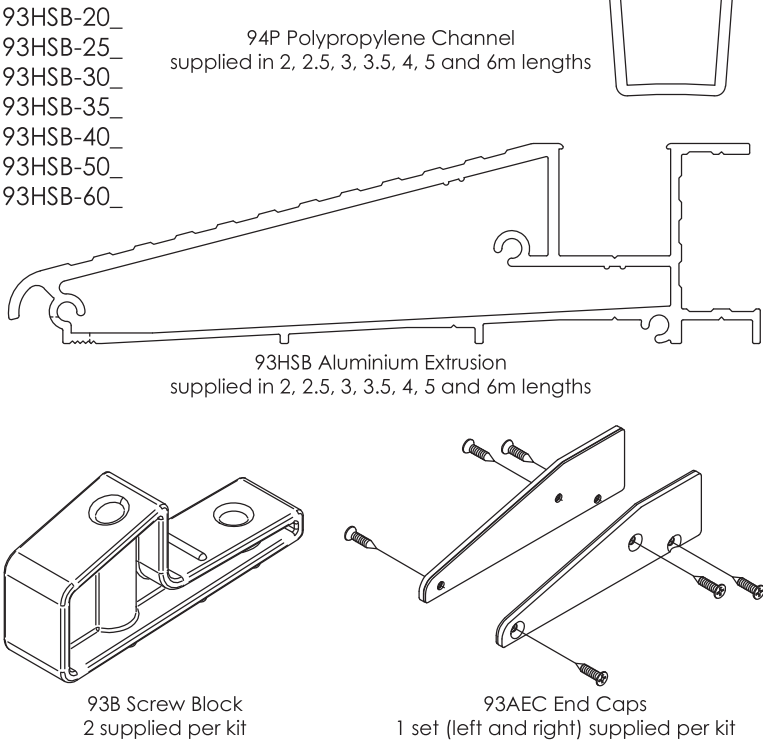
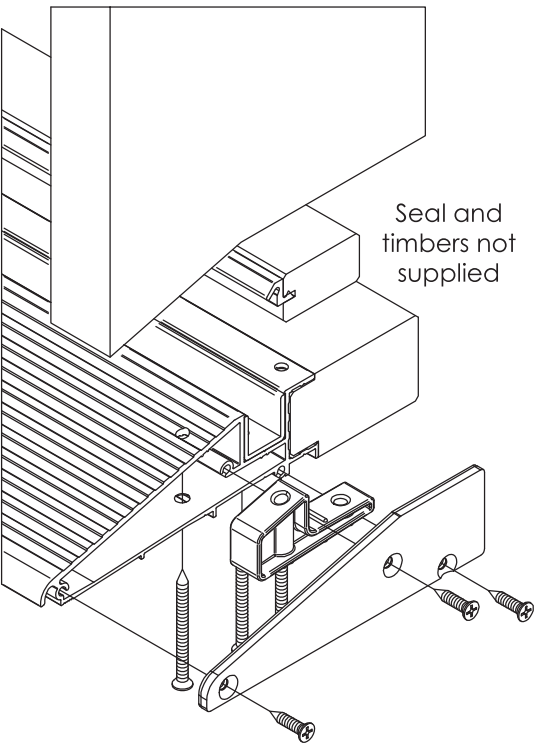


Required Hardware anodising colour not specified

Supplied Hardware

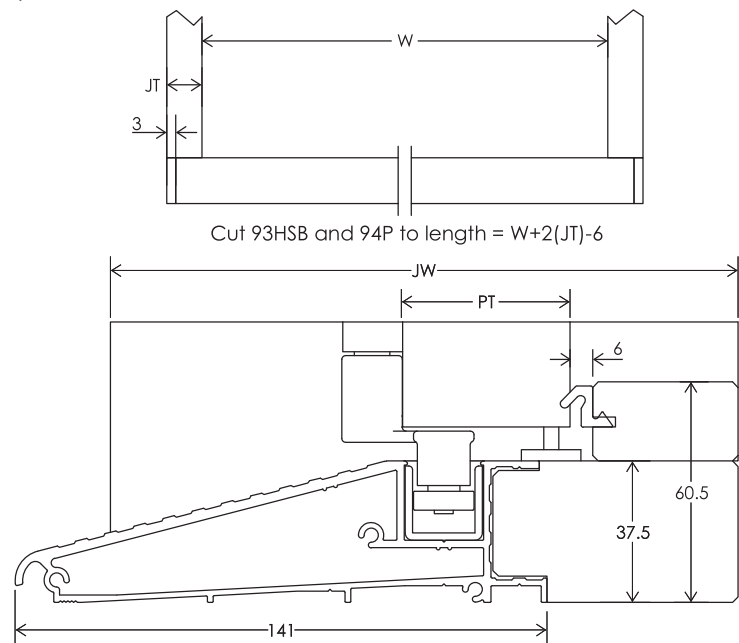


Assembled Sill



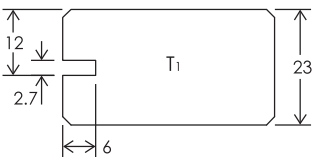
Preparing Sill Timbers

System Details

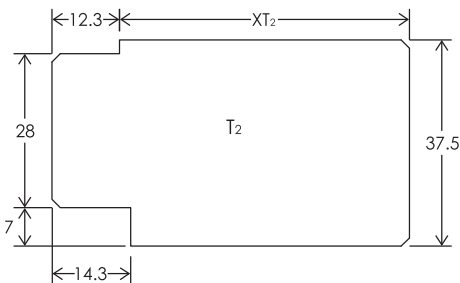


W = Opening width between jambs
JT = Jamb Thickness
JW = Jamb Width
PT = Panel Thickness

Cutting Timbers



Cut to length = W



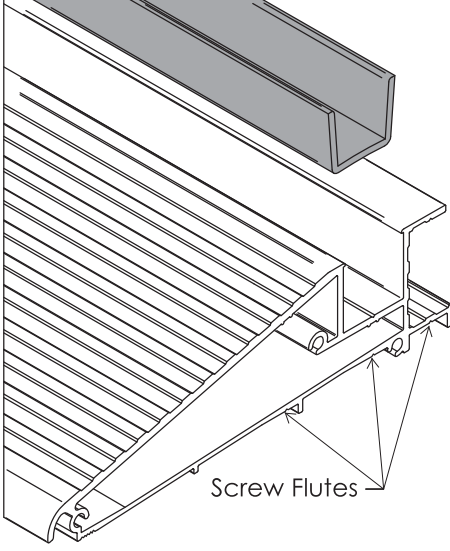
Cut to length = W+2(JT)-6
XT₂ decided by installer

Seal AQ21 can be purchased
from Brio for the full perimeter seal

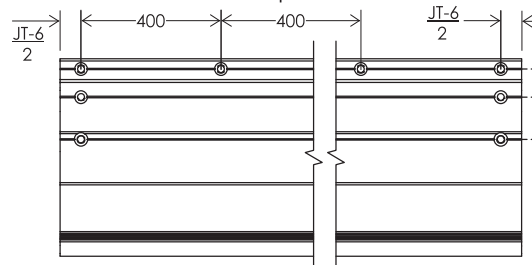


Preparing Sill Base

Insert 94P into 93HSB

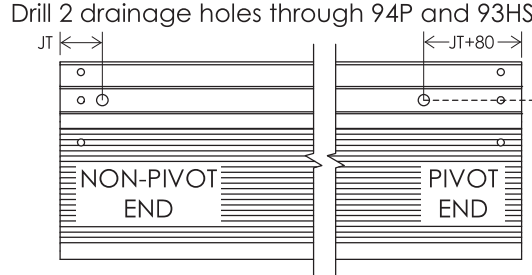


Drill 3 holes $\text{Ø}9.5 \times 90^\circ$ at either end of sill through screw flutes. Fixing holes for timber T_2 are placed at 400mm intervals (also $\text{Ø}9.5 \times 90^\circ$)



Only pierce top for jamb fixings

Drill 2 drainage holes through 94P and 93HSB $\text{Ø}8$

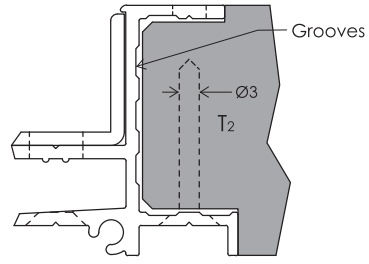


Do not pierce lower level

Assembling Sill

use building adhesives and sealants were recommended

Apply adhesive to 93HSB's grooves and attach timber T_2



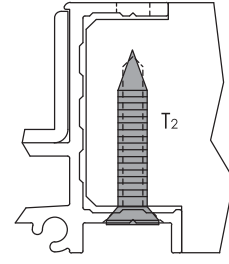
Grooves

$\text{Ø}3$

T_2

Drill holes $\text{Ø}3$ to match fixing holes

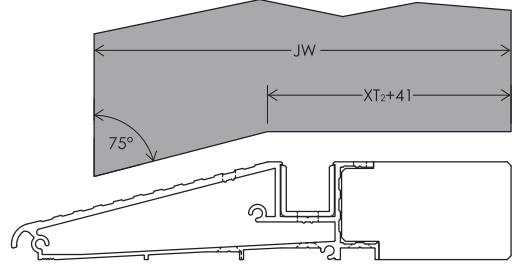
Screw fix timber T_2 to 93HSB except at ends



T_2

8G x 19 Screws

Shape Jamb to match profile of 93HSB



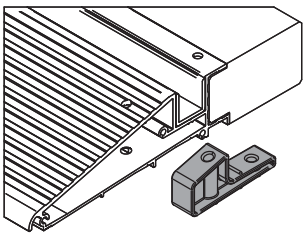
JW

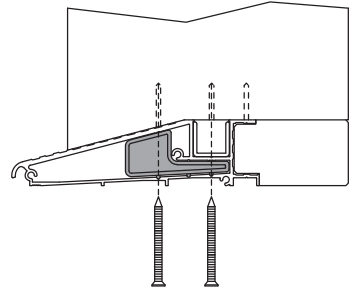
75°

XT_2+41

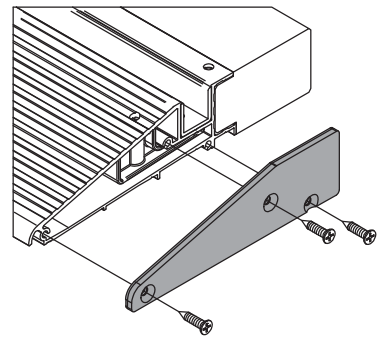
Drill holes $\text{Ø}3$ to match jamb fixing holes

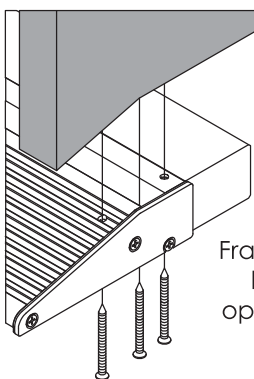
Insert 93SB into 93HSB and align holes with drilled holes for jamb fixings





Attach 93AEC - screws supplied

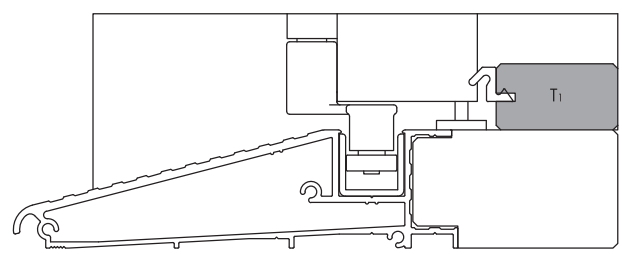




Attach jamb to sill - apply sealant to screw heads

Frame can then be fixed to opening on-site

Timber T_1 can be pinned in place once system has been installed





0330 8080 617
briouk.com
brio.sales.uk@allegion.com